

The Multi Intruder “Brazil Nut” Problem



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Overview

- Intro to Granular Material (GM)
- “Brazil Nut” Problem
- Experiment
- Results
 - Density dependence
 - Size dependence (single & multi)
 - Miscellaneous
- Conclusions & Discussion
- Recommendations

Intro to Granular Material (GM)

- Examples of GM: sand, salt, sugar etc...
- GM can act as solid, fluid and gas
 - ↳ “Fourth state of matter”

Applications:

- Pharmaceutical industry
- Mining
- Agriculture
- Food processing industry
- many more!

“Brazil Nut” Problem

Larger (heavier) particles segregate to the surface of a shaken container with different granular materials



Mixed Nuts

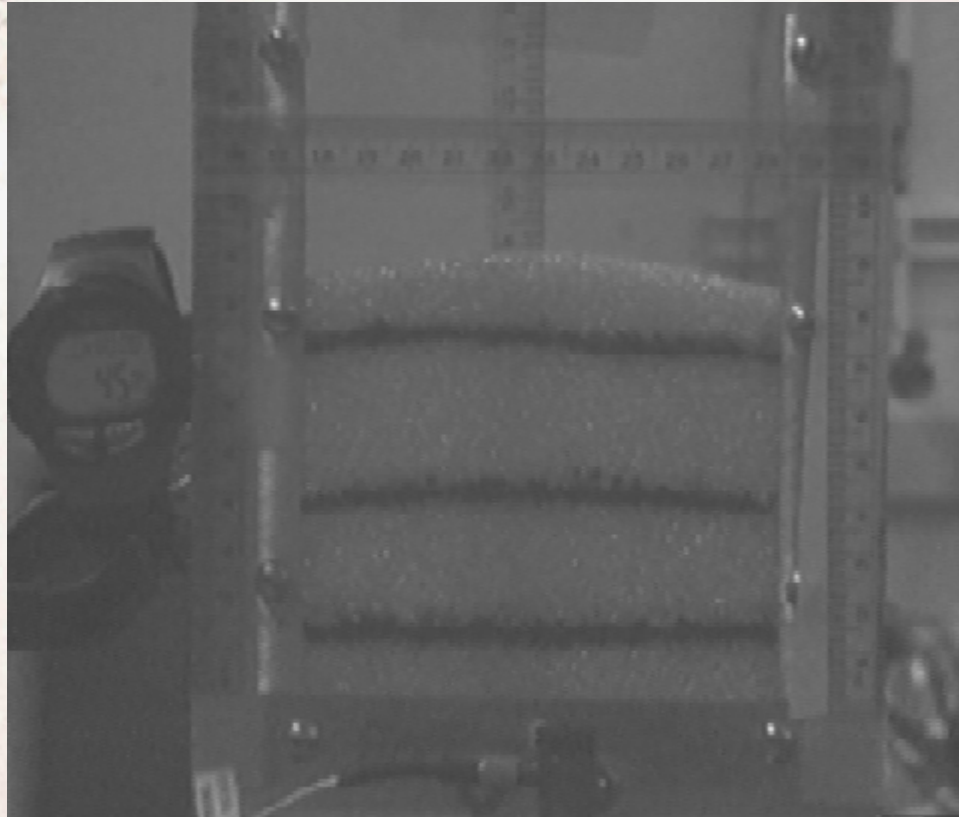


← Brazil Nut

“Brazil Nut” Problem

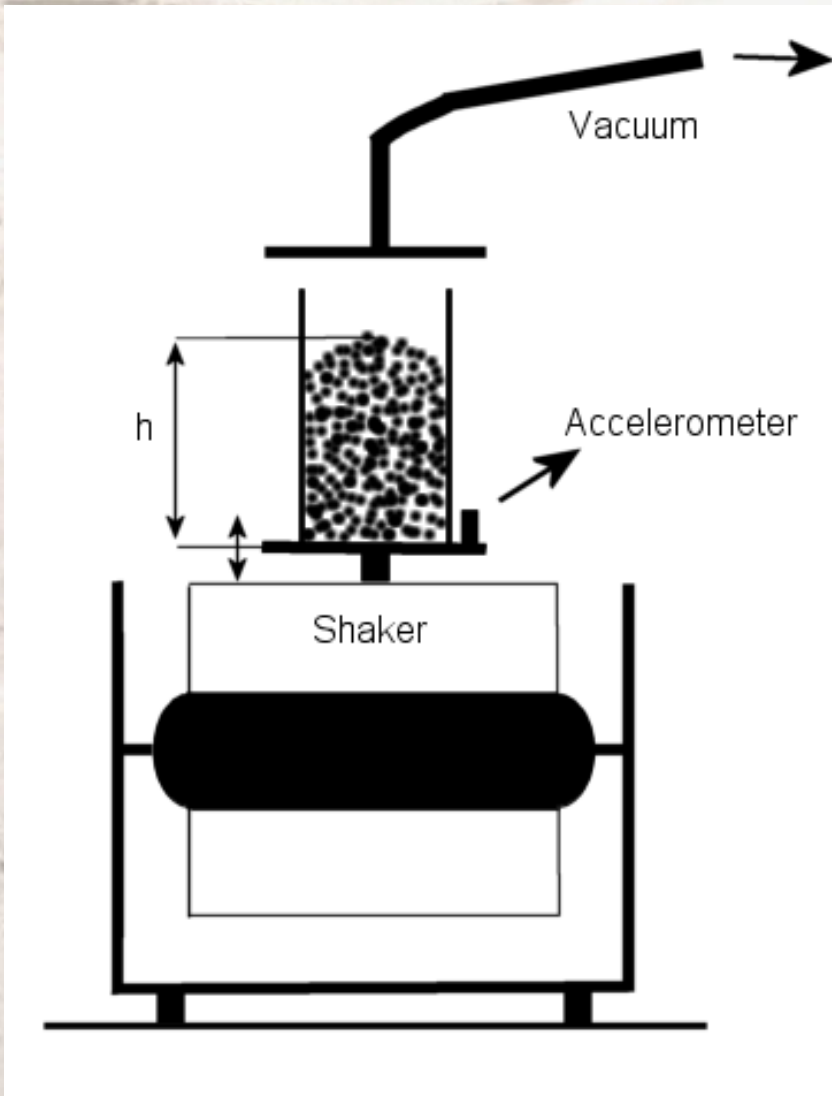
- **Percolation:** smaller particles slip through holes created by the larger ones (*Hong et al, 2001*)
- **Reorganization:** during shake neighboring smaller particles fill up gaps left behind by the larger ones (*Duran et al, 1993 & Jullien et al, 1992*)
- **Convection:** flow going up in center capturing all particles, going down in very thin layer near wall trapping the largest particles (*Knight et al, 1993*)
- **Condensation (MD-Sim):** binary granular system can condense either the larger or smaller particles → “Reverse Brazil Nut Problem”! (*Hong et al, 2000*)

“Brazil Nut” Problem



2D-Movie: Convection without intruders
(Niemuth et al, unpublished)

Experiment

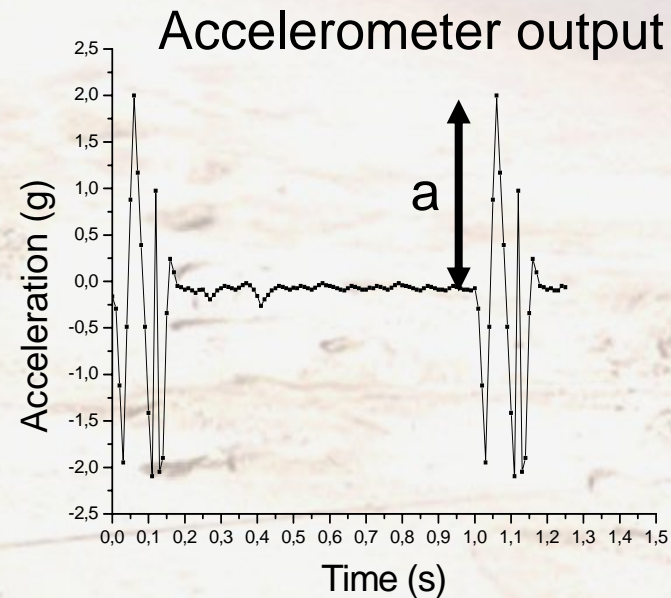
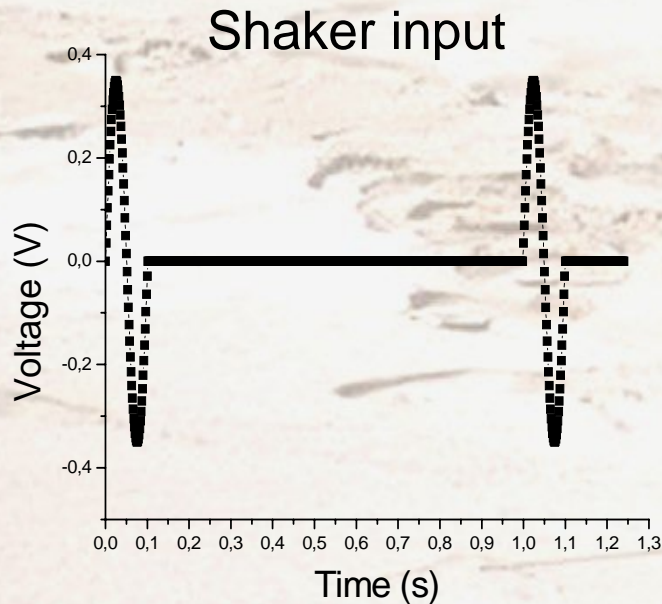


Cylinder (12cm diameter) filled up to filling height 'h' with glass beads:

- $d=1\text{mm}$ & $\rho_m=2.4\text{ g/ml}$
- $d=0.5\text{mm}$ & $\rho_m=2.5\text{ g/ml}$

Glass beads ($d=1\text{mm}$) glued to cylinder wall for stable convection & reproducibility

Experiment

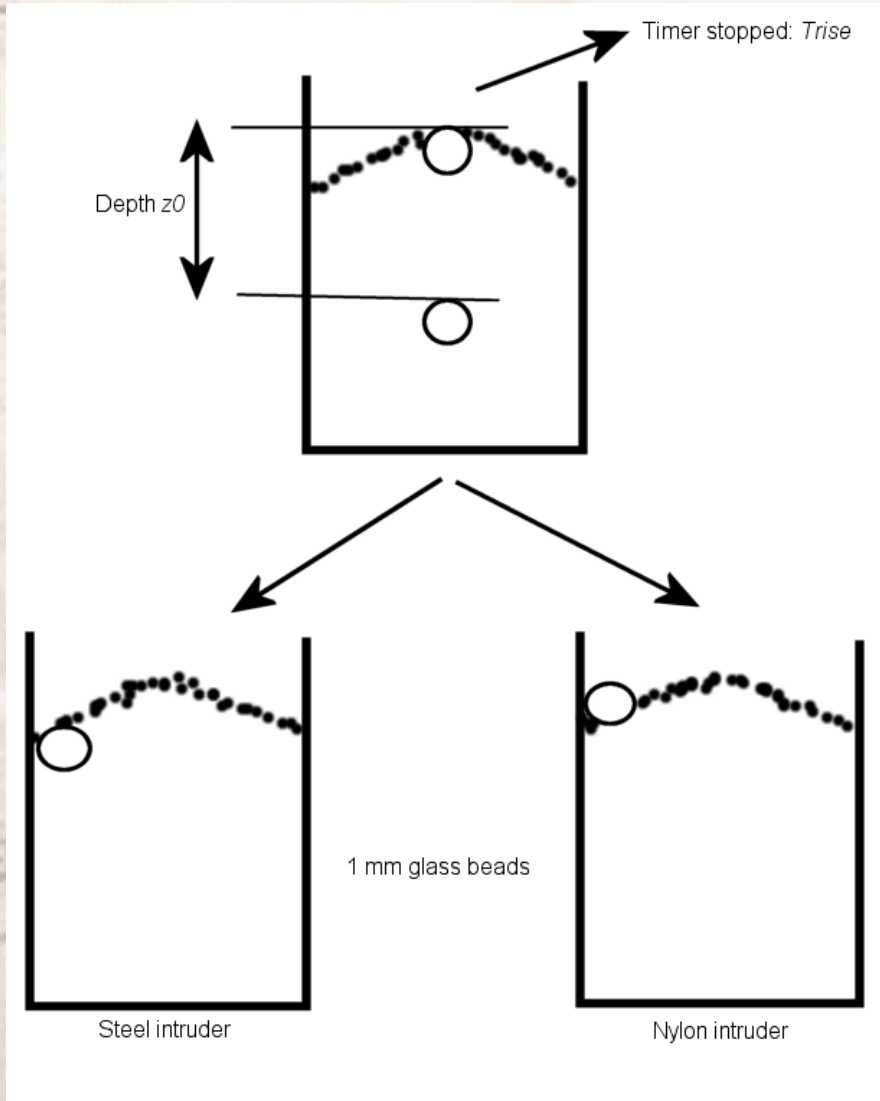


Once every second a 10Hz sine wave ('tap') is applied to the system

Acceleration parameter: $\Gamma = \frac{a}{g}$ (typical $\Gamma \approx 2.3$)

Γ adjusted to remain constant during all experiments

Experiment

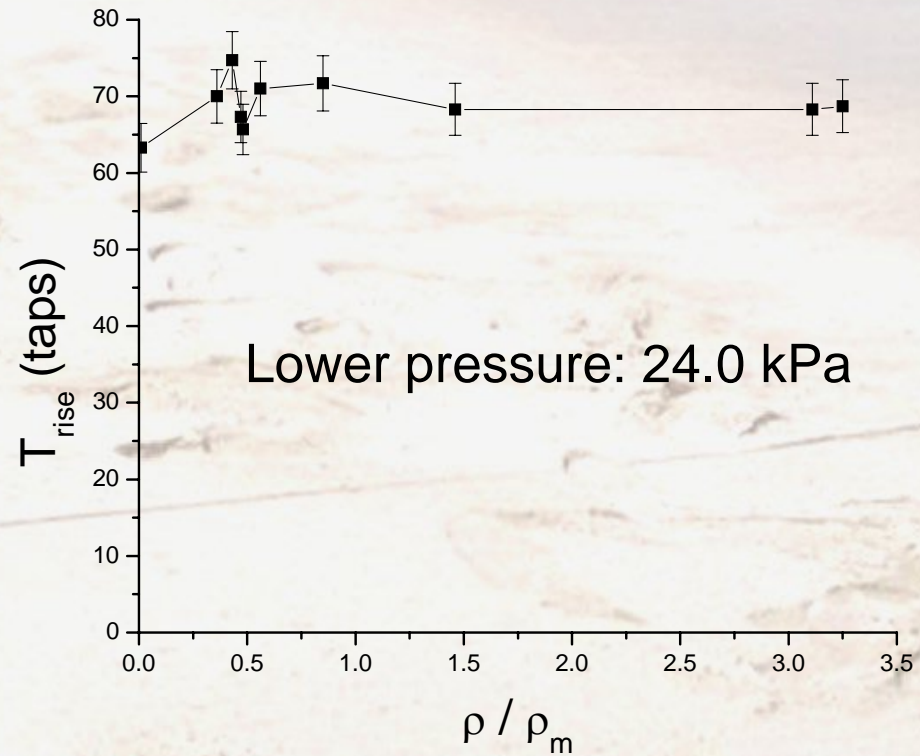
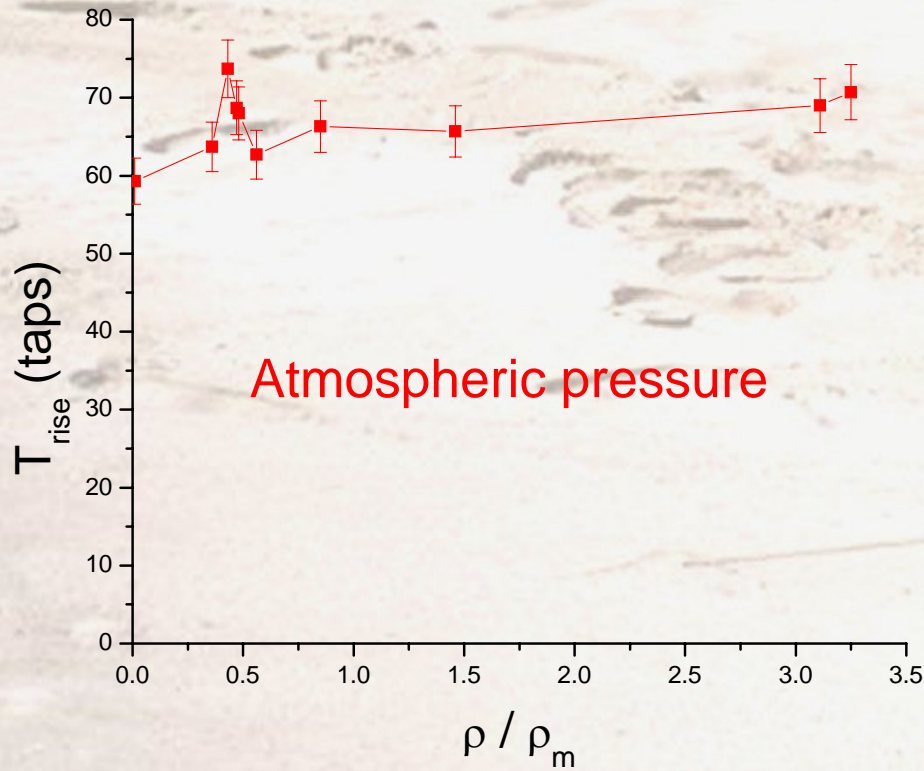


Spherical intruder (diameter D & density ρ) is carefully placed at depth z_0

Rise time (T_{rise}): determined when intruder is emerging at surface

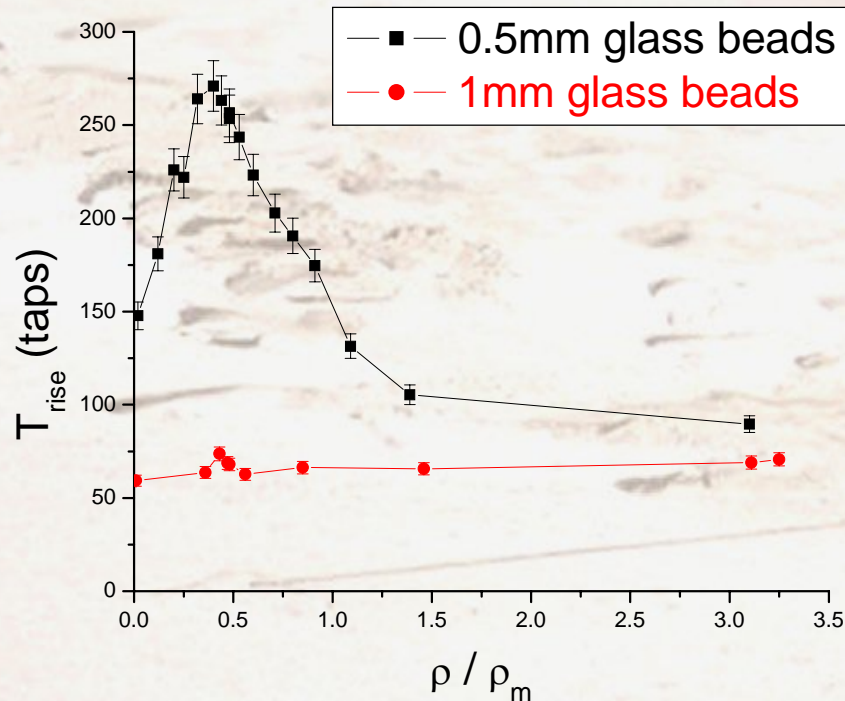
Problems with surfacing occurred in 1mm glass beads

Results – Density ($d=1\text{ mm}$)



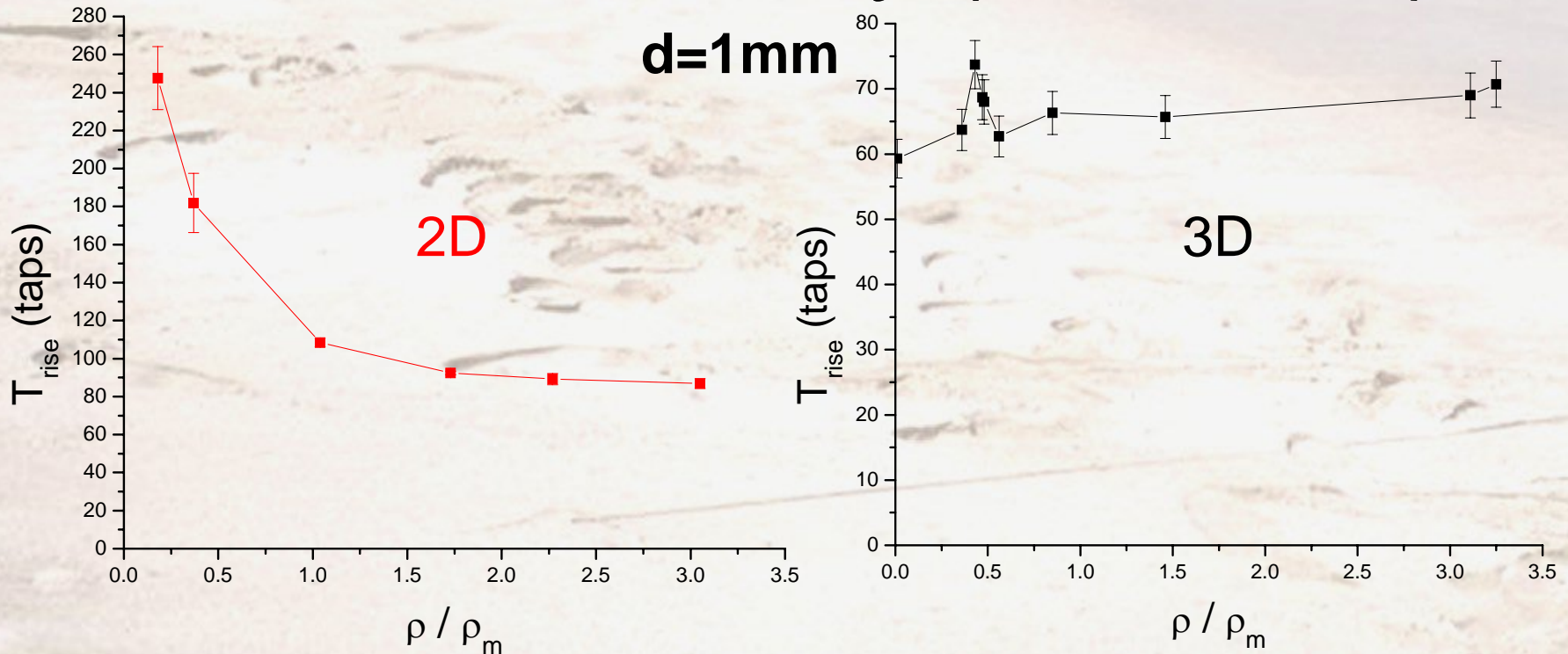
- 'Peak' around $\rho / \rho_m \approx 0.5$ less clear at lower pressure
- Overall trend for T_{rise} is slightly increasing

Results – Density ($d=0.5\text{mm}$)



- Peak around $\rho/\rho_m \approx 0.5$ far more pronounced for 0.5mm glass beads
- This peak vanishes for low pressures (*Möbius et al, 2001*)
- No dependence on intruder surface or restitution coefficient

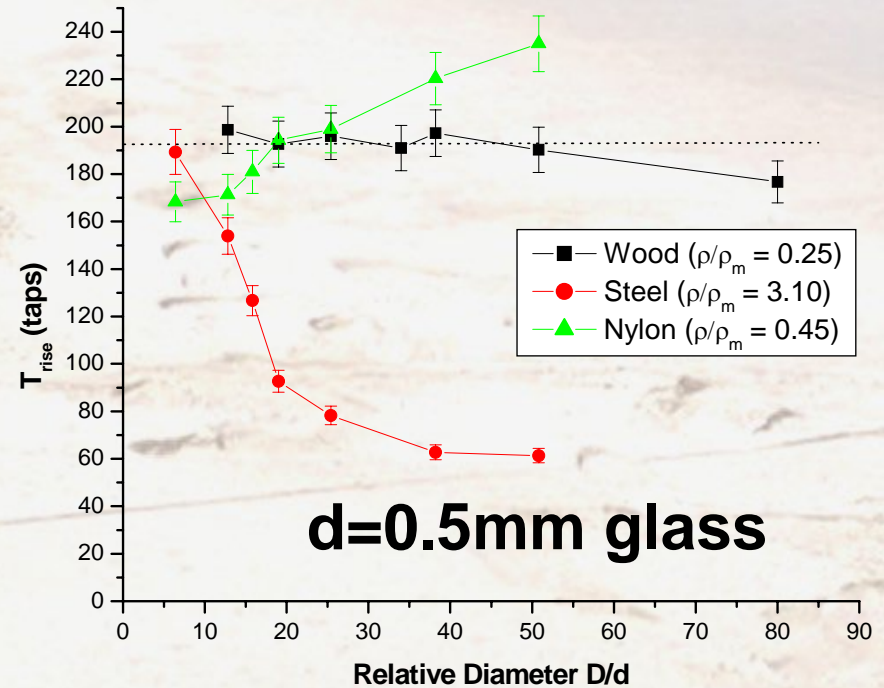
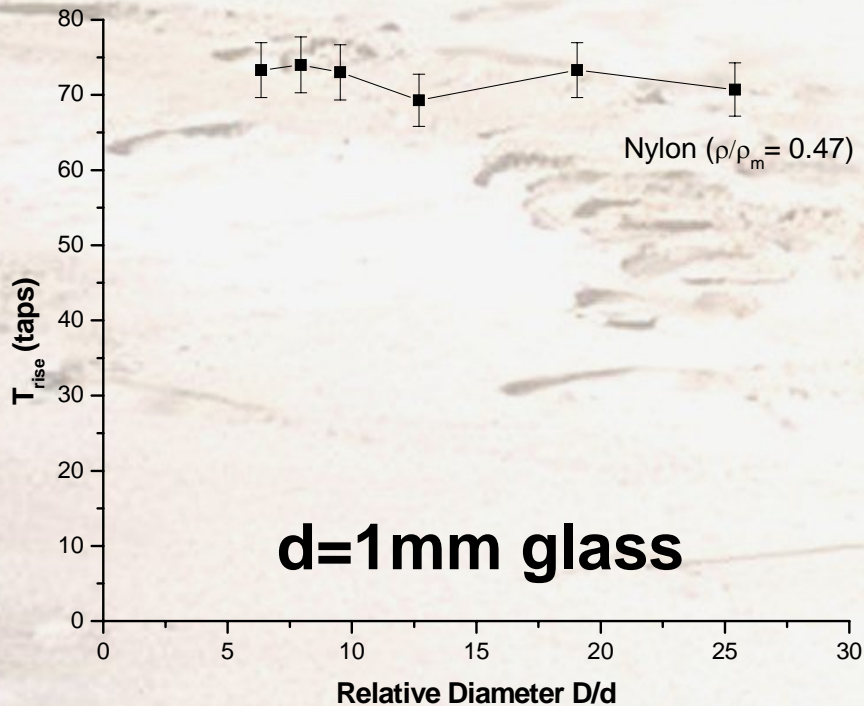
Results – Density (2D vs 3D)



No peak in **2D** situation (*Niemuth et al, unpublished*) and also a clear decrease of T_{rise} for denser intruders instead of a slight increase as in 3D

2D in agreement with *Liffman et al, 2001*

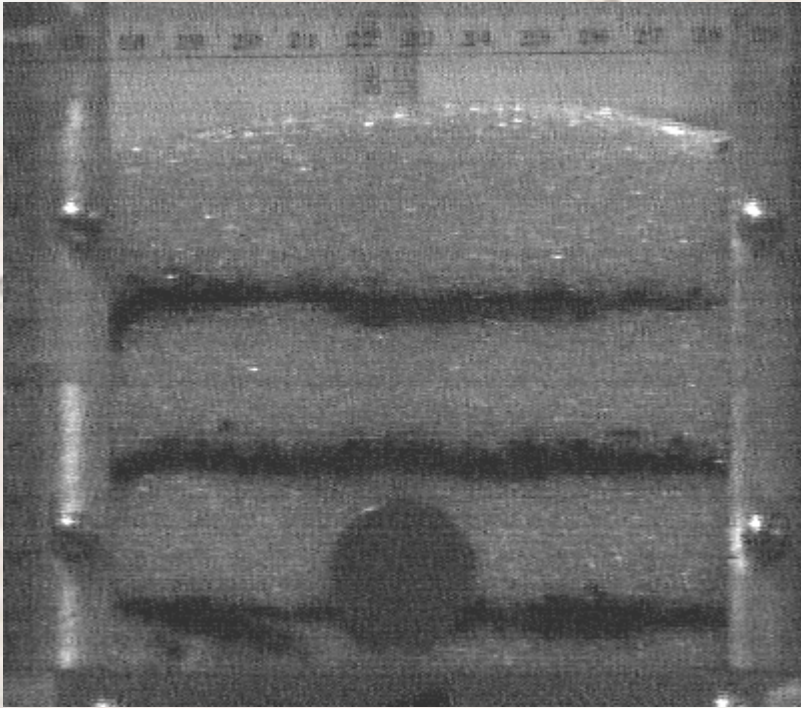
Results – Size (single)



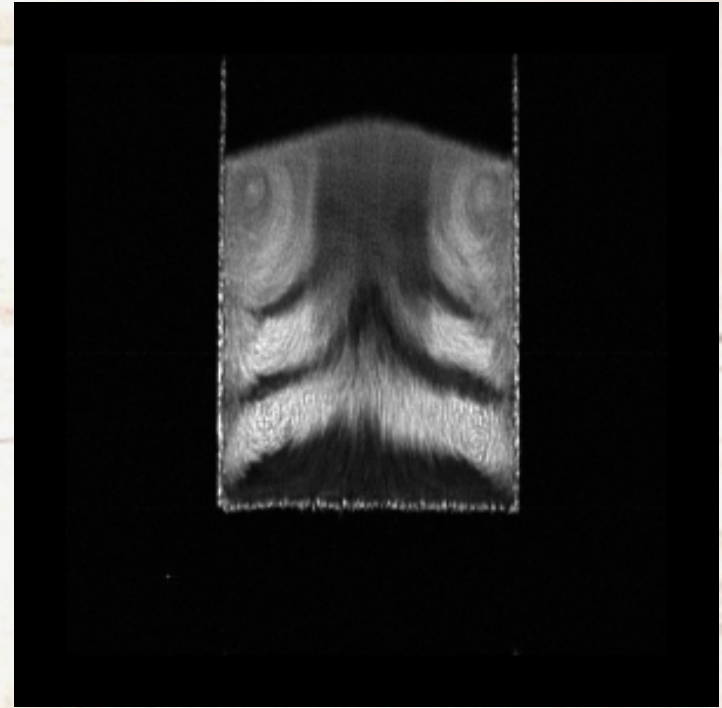
- T_{rise} constant for nylon

- T_{rise} increasing for nylon
- T_{rise} decreasing if ρ/ρ_m far enough from density peak

Results – Size (single)



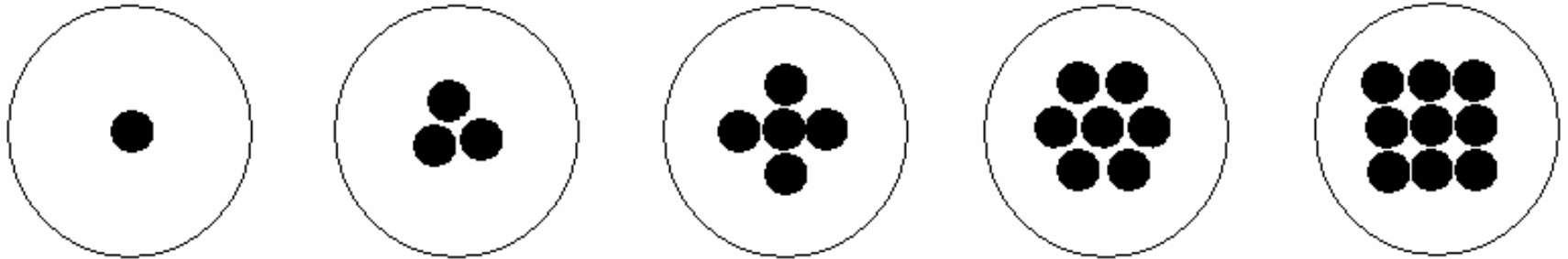
2D Movie: single disk
(Niemuth, unpublished)



MRI Movie (3D cylinder):
Glass intruder in poppy
seeds (Möbius, unpublished)

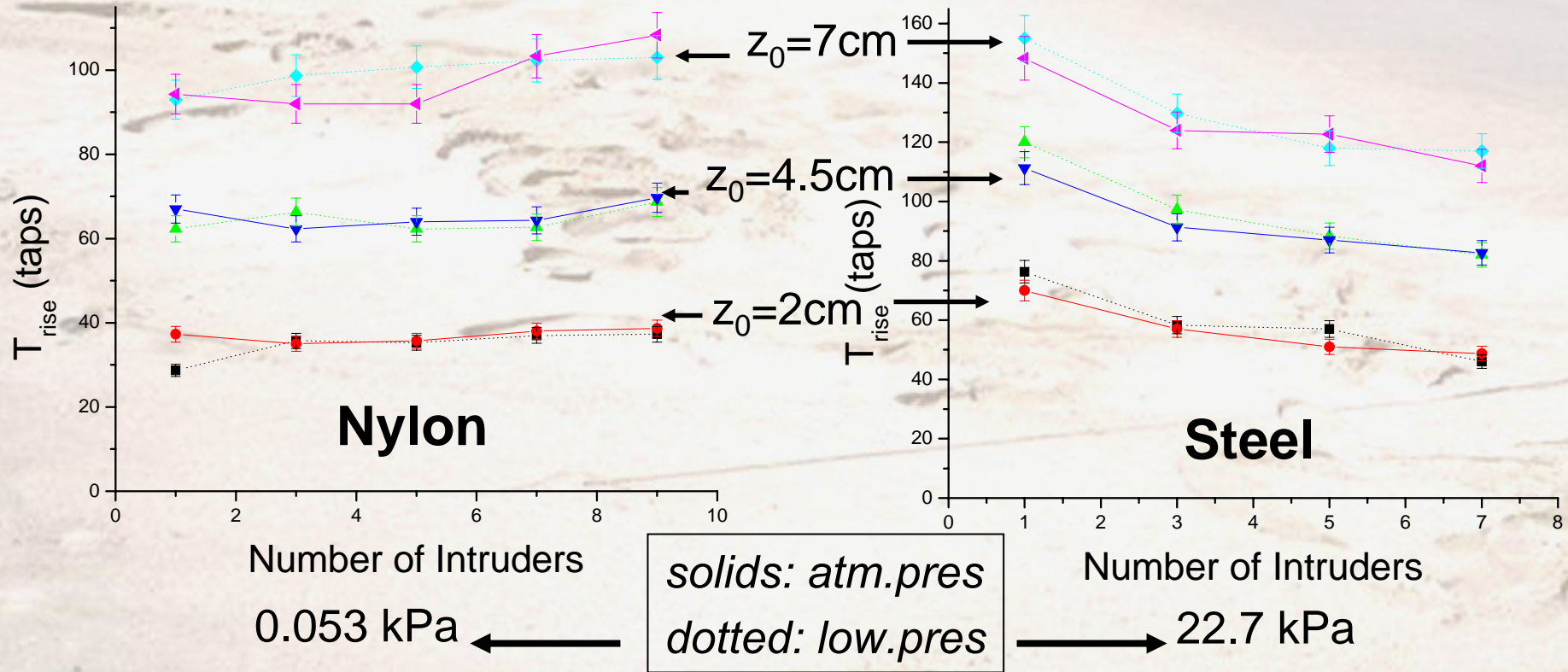
Results – Size (multi)

Default intruder configurations



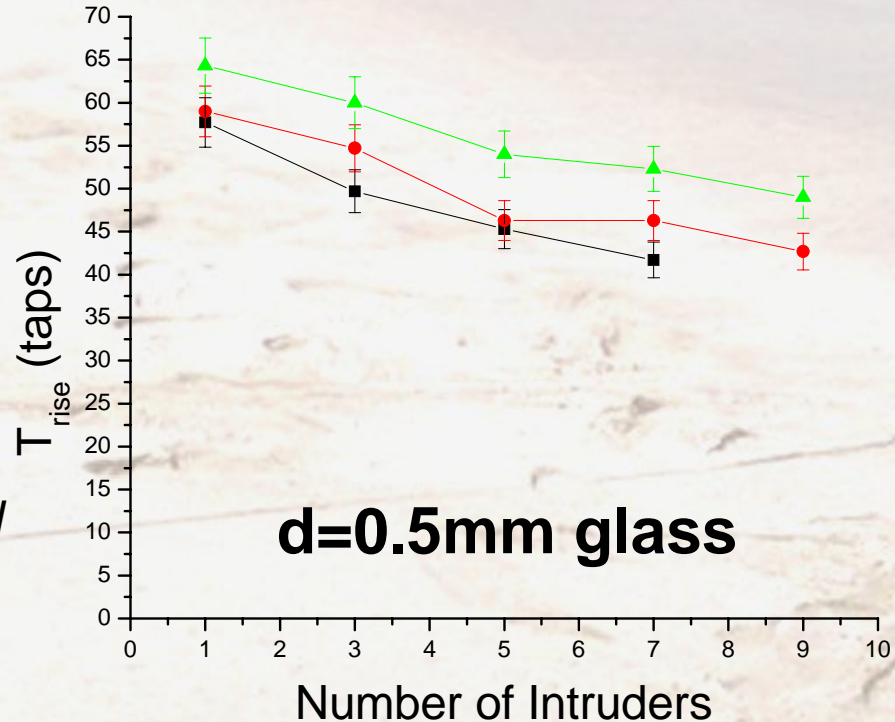
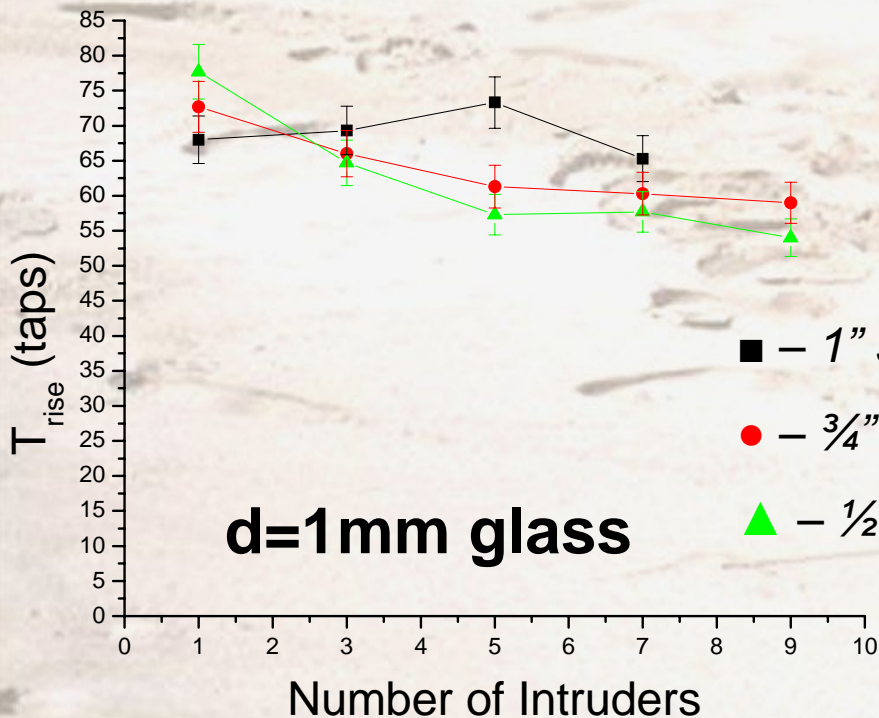
- Nylon intruder configurations (on ρ/ρ_m peak) were more unstable than the steel ones, especially for 0.5mm glass beads
- Steel intruder configurations (far from ρ/ρ_m peak) were always surfacing in the configuration they were put in and they are regarded to act as a ‘compound’

Results – Size (multi, $d=1\text{mm}$)



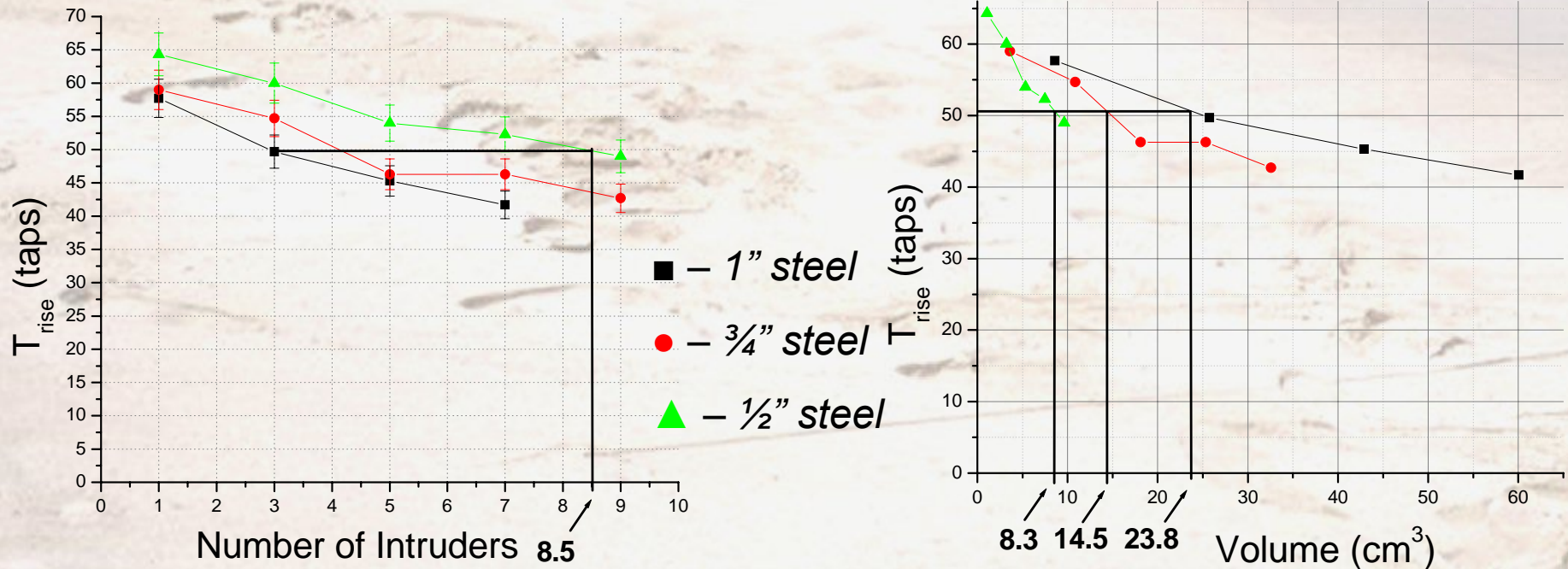
- Like in single size dependence graph: T_{rise} constant for nylon
- For steel intruders T_{rise} is decreasing if the size of the compound is increased (atmospheric and lower pressure)

Results – Size (multi)



- In 1mm glass beads the 3/4" and 1/2" steel intruders are rising faster for increasing #intruders (1" intruders constant)
- For all sizes of steel intruders used in 0.5mm glass beads, T_{rise} is decreasing for larger sizes of the compound

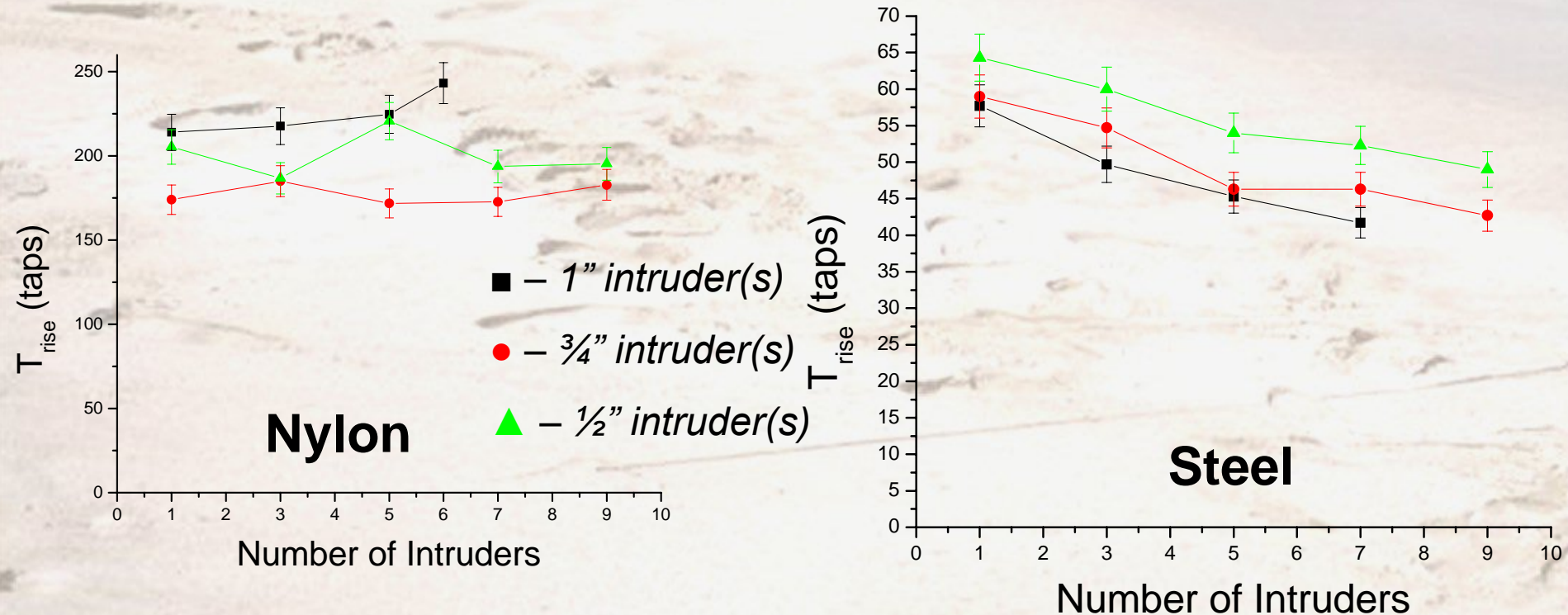
Results – Size (multi, $d=0.5\text{mm}$)



Effective diameter: To obtain same T_{rise} (rule of thumb):

1 1" intruder \sim 1.5 3/4" intruders \sim 3.1 1/2" intruders

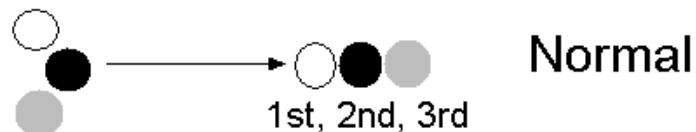
Results – Size (multi, $d=0.5\text{mm}$)



- Nylon configurations over 5 intruders can not be considered as a ‘compound’ anymore; some intruders stay behind
- T_{rise} approximately constant for nylon just as in single size dependence graph and for 1mm glass beads

Results - Miscellaneous

Configuration Order of appearance:



Placing three $\frac{3}{4}$ " steel intruders vertical something interesting occurred: the 2nd intruder caught up with the 1st intruder! (1mm glass)

This phenomenon is very sensitive to the initial offset of the 2nd intruder: its center has to be $\approx \frac{1}{2}$ radius from the axis of the cylinder

Conclusions & Discussion (1)

- Density dependence (ρ/ρ_m):
 - $d=0.5\text{mm}$ glass: T_{rise} peak around $\rho/\rho_m \approx 0.5$ a factor 3 higher than $T_{\text{asymptote}}$
 - $d=1\text{mm}$ glass: T_{rise} shows barely a peak around $\rho/\rho_m \approx 0.5$, just unstable. T_{rise} is considered to be slightly increasing
- Size dependence (D/d):
 - The single as well as multi intruder experiments (both glass bead sizes) show for intruders far from the density peak: a larger single intruder or a larger 'compound' configuration rises faster
 - Intruders (single & multi) near this peak rise at a constant speed if 1mm glass beads are used.
In 0.5mm the single intruder rises slower if the diameter is increased, but the multi nylon experiment is highly unstable
 - Effective diameter: 'rule of thumb' relating 3 different sizes of steel intruders: 1 1" intruder \sim 1.5 $\frac{3}{4}$ " intruders \sim 3.1 $\frac{1}{2}$ " intruders

Conclusions & Discussion (2)

- Miscellaneous:
 - Depth dependence: considered to be linear slowing down a bit in the upper layer
 - A different filling height does not seem to affect the result, but more data is required to check this more profoundly
 - Using different configurations for 3 intruders did not affect T_{rise} significantly in our experiment. This experiment needs to be performed with more than 3 intruders to be sure for all intruders
 - Three intruders vertical: 2nd intruder can catch up with 1st one if offset is $\approx \frac{1}{2}$ radius. This result has to be treated with great cautiousness, because of the sensitivity of the system: various other experiments are needed to investigate it thoroughly

Recommendations

- 3D-Flow visualization using MRI; try to reveal the interactions happening inside the 3D-cylinder
- To improve the 'rule of thumb' considering the effective diameter more experiments have to be performed
- In general more data is needed to get more significant results regarding all granular material experiments

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Questions?

